



ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	CARRIAGE SENSOR ASSY	990149400	2
2	DOOR SENSOR ASSY	990172900	2
3	STRAIN RELIEF	NA	1
4	POWER SUPPLY	990149900	1
5	CONTROL BOARD, 230V, BIC/MIC	990152800	1
6	MOTOR CAN ASSY, 230V	990148800	1
7	LINEAR ACTUATOR ASSY	990149300	1
8	UPPER PULLEY ASSY	990149500	1
9	FESTOON SHEET METAL ASSY	NA	1
10	OPERATOR INTERFACE ENCLOSURE ASSY	990153200	1
11	TOUCH PAD, GENERIC	990153210	
12	REPLACEMENT INTERFACE DOOR, CUSTOMER SPECIFIC	SEE TABLE	
13	MIC CUP GUARD / SHIELD ASSY	990195200	1
14	SHAFT SEAL	990167001	
15	BIC/MIC CUP SHIELD	990152000	
16	WASH CHAMBER ASSY	990195600	1
17	WASH CHAMBER MANIFOLD GASKET	990152500	
18	DRAIN ADAPTER	990152600	
19	ALTERNATE BLADE	990149201	1
20	FRONT SHIELD DOOR ASSY	990178900	1
21	REPLACEMENT SHIELD DOOR	990153240	1
22	MOTOR CORD	990149600	1
23	BASE WELDMNT	N/A	1
24	MIC SEAL CARRIER	990179300	SEE ITEM 13
25	SOUND INSULATION KIT ASSY	NA	1
26	CLADDING ASSEMBLY	NA	1
27	MIC/BIC CUP-IN-PLACE SENSOR ASSY	990153250	1
28	Water Valve	990153260	2
29	COIL TUBE, MIC WATER DELIVERY	990150200	1
30	BIC/MIC CONTROL PANEL BREAKER SWITCH	990153280	1
31	CUP HOLDER, MIC, HERSHEY	990149800	1
32	LOWER PULLEY ASSY	990148600	1
33	FESTOON SPRING	990152700	1
34	BLADE REMOVAL TOOL	990167800	1
35	OPERATOR INTERFACE CONTROL BOARD ASSY	990153290	SEE ITEM 10
36	SANITIZER SYRINGE ASSY	990170800	1
37	THUMB SCREW, FRONT DOOR ASSY	990178900	2
38	MIC WATER DELIVERY MANIFOLD	990172400	1
39	BASE GASKET, GM43	990172500	1
40	MOTOR ASSY, 230V	990171400	SEE ITEM 6
41	UPPER GUIDE ROD BUSHING	990170900	SEE ITEM 6
42	LOWER GUIDE ROD BUSHING	990171000	SEE ITEM 6
43	UPPER MOTOR MOUNT PAD	990171100	SEE ITEM 6
44	LOWER MOTOR MOUNT PAD	990171200	SEE ITEM 6
45	Molykote 111 Food Industry Seal and O-Ring Grease (McMaster Carr p/n 1204K32)		
46	BULKHEAD UNION, SANITIZER, WATER DELIVERY	990172700	2
47	CHECK VALVE, SANITIZER PORT	990172800	1
49	FASTNER KIT, WASH CHAMBER ASSY, GM42/GM43	990178300	1
50	FASTNER KIT, MOTOR CAN ASSY, GM42/GM43	990173100	1
51	FASTNER KIT, LINEAR ACTUATOR ASSY, GM42 / GM43	990178000	1
52	FASTNER KIT, SHIELD ASSY, GM43	990178100	1
53	FASTNER KIT, CONTROLS ASSY, GM42 / GM43	990178400	1
54	FASTNER KIT, USER INTERFACE, GM43	990178500	1
63	DUAL VALVE BRACKET	990178700	1
64	FASTNER KIT, VALVE REPLACEMENT	990195400	1
65	RFI FILTER	990201800	1
72	IMI Wash Chamber		1

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REV D: GS 141007: UPDATED PARTS
 REV E: GS 141010: ADDED RFI FILTER
 REV F: GS 160304: UPDATED BLADE ASSY
 REV K: ADD PURCHASING INFO TO GREASE CALL-OUT PER DOC12483

REQUEST DESCRIPTION

Hamilton Beach Brands, Inc.
 4421 WATERFRONT DRIVE GLEN ALLEN, VA. 23060

GM43
MIC STAND ALONE, 230V

DOCUMENT NUMBER: **510029800** REVISION: **K** SHEET: **1** OF **1**

TOLERANCES (UNLESS OTHERWISE SPECIFIED) SCALE: ANGLS ± 1/2° APPROVAL:

.X ± .5 .XX ± .15

Notification Code: xx